

April 10<sup>th</sup>, 2026

Mr. Peter Wagner  
Village of Caledonia, Development Director  
5043 Chester Lane  
Racine, WI 53402

**RE: Non-Metallic Mining Permit – Racine Quarry**

Dear Mr. Wagner:

In accordance with the Village of Caledonia’s Code of Ordinances, Title 7, Chapter 11, Regulation of Nonmetallic Mining, Payne & Dolan respectively submits this application for renewal of the non-metallic mining permit for our Racine Quarry located at 1501 Three Mile Road in the Village of Caledonia.

Modifications to the original permit previously submitted and approved by the Village Board and still in effect at the operation are as follows:

1. Rail Car Loading System, Racine Quarry – approved by the Town Board on August 7, 1995
2. Processing Plant and Stockpile Relocation (East Quarry), Racine Quarry – approved by the Town Board on October 6, 1995
3. West Quarry Portable Crushing Plant, Racine Quarry – approved by the Town Board on April 7, 1997
4. Amendment of Railcar loading hours to 6:00 AM to 7:00 PM – approved by the Town Board on March 5, 2002
5. Modification to allow mining of 1.92 acre peninsula – approved – adopted by the Village Board on May 1, 2007 (the peninsula has been depleted of limestone reserves, but the reclamation obligations remain as previously approved)
6. Modification to allow mining of 31 additional acres - approved – the Racine Quarry Development Project - adopted by the Village Board on September 4<sup>th</sup>, 2018.

We are not requesting any changes from the non-metallic mining permit as modified and previously approved on September 4<sup>th</sup>, 2018. As part of the August 3<sup>rd</sup>, 2020 renewal, Payne &

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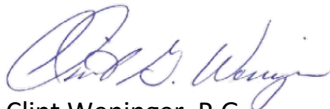
Dolan agreed to continue to renew the NMM in conjunction with the CUP in order to facilitate review by the Village.

Enclosed is a check in the amount of \$2,340.00 for the permit fee, calculated as 156 acres at \$15 per acre.

Thank you for your time and effort in this request. We appreciate the opportunity to work in your community. If you have any questions and/or need additional information, please do not hesitate to contact me at the office (262) 524-1258 or on my cell phone (262) 366-5429.

Sincerely,

**Payne & Dolan, Inc.**



Clint Weninger, P.G.  
Land Resources Manager